(April 2024) (Third issue - supersedes March 2021)

The Technical Guidance Notes are produced by NHBC as guidance solely for our builder customers as to how to interpret the technical requirements in relation to the warranty cover provided by NHBC under its Buildmark, Buildmark Choice, Buildmark Link, Buildmark Solo, Buildmark Connect or any similar product from time to time. It has not been created or intended for distribution or use outside of that purpose. The information contained in this Technical Guidance Note does not constitute advice and is not to be relied upon by any third party. Nothing in this Technical Guidance Note is intended to, nor should it be taken to, create any legal or contractual relationship. Any third party who chooses to rely upon the information contained in the Technical Guidance Notes shall do so entirely at their own risk and NHBC accepts no duty of care or liability, however caused, in connection with its use or reliance by any third party.

### Question

In cavity masonry walls where should vertical movement joints be located with respect to end walls, corners and window/door openings?

### Considerations

- Movement in masonry cavity walls can be caused by a combination of actions including expansion, contraction
  and the volume changes resulting from the effects of moisture within the masonry units.
- Movement can be reversible such as that caused by temperature variations, or one way as caused by the expansion that occurs as clay bricks age or by shrinkage that occurs as concrete blocks/bricks age.
- Colour, texture and the orientation of a wall to the sun can also affect the heat absorbed by the masonry and the resulting degree of movement.
- The size and shape of the masonry panels, whether they are square or long rectangles, as well as the distribution of openings and restraints will also influence the build up of stresses and subsequent movement.
- Movement joints should be provided to control expansion and contraction and avoid unsightly cracking. The
  joints should be properly constructed to cater for the calculated degree of movement without reducing the
  stability and weathertightness of the wall.

### Answer

Calculating the theoretical movement of a wall is complex which is why general guidance for spacing of movement joints is usually adopted. NHBC Standards clause 6.1.3 Table 1 quotes joint widths and spacing for movement joints in the outer leaf to minimise the risk of major cracking in different types of masonry. The distances quoted, between vertical movement joints, are based on straight sections of wall.

Horizontal expansion of the continuous panels of a masonry box will try to push the corners outwards (see Figure 1a). Where the length of wall exceeds the stated joint spacings, this effect can be reduced by sub-dividing the wall into shorter lengths of less than the normal spacing (see Figure 1b), or by locating the first movement joint approximately half the stated joint spacing from the corner (see Figure 1c).

In theory, an expansion joint could be located at the corner, but this would affect the buttressing offered by the return wall unless the masonry was suitably tied in accordance with an engineer's design. In order for a return wall to provide sufficient buttressing to the flank wall, without providing additional ties, the expansion joint should be located at least 550mm from the internal corner (see Figure 1c).

Some guidance suggests that the distance between movement joints, measured around a corner, should be the same as the distance between movement joints in a straight wall. This approach could lead to a requirement for movement joints in end walls particularly with concrete block/brick masonry. In practice, providing that the length of an end wall between returns is not greater than the normal spacing of movement joints for the masonry material, it should perform satisfactorily even when the first movement joint on the return wall is up to half the maximum distance for the masonry material.



(April 2024) (Third issue - supersedes March 2021)

Straight clay brickwork walls containing short staggers with offsets less than 675mm, (see Figure 4), should be treated as if they were a straight wall when determining movement joint spacings. Therefore if the sum of the lengths of wall on either side of the stagger exceeds the maximum length without a movement joint then a movement joint should be introduced into one of the two lengths or at the stagger as shown in Figure 4. Staggers and movement joints in masonry walls, other than clay brickwork, should be engineer designed.

Movement joints should not coincide with door or window openings due to the difficulty in continuing the movement joint between the frames and masonry and around the ends of the lintels (see Figure 3b). Vertical movement joints should therefore be located in sections of full height masonry between the openings (see Figure 3a). Where a full height masonry panel does not exist (see Figure 3c) the spacing of the movement joint should either be reduced or increased with the aid of bed joint reinforcement to locations where a full height joint can be used and to avoid it passing around window and door frames.

Window and door openings in effect divide the wall into a series of masonry panels. This can lead to uncontrolled cracking in narrow horizontal panels between openings on different floor levels. Where the length to height ratio of each panel is high e.g. more than 3:1, the distance between movement joints may need to be reduced. Alternatively, bed joint reinforcement may be used to control the stresses. Any reinforcement should be used in accordance with the manufacturer's recommendations. See also Technical Guidance 6.1/14 'Movement joints in clay brick masonry' and Technical Guidance 6.1/16 'Masonry bed joint reinforcement'.

As a general rule movement joints in the outer leaf of external walls should be provided at not more than the following centres:

Clay brickwork	10m - 12m
Lightweight concrete block/brick (aircrete or using lightweight aggregates gross density not exceeding 1,500kg/m3)	6m
Dense concrete block and brick (using dense aggregate gross density exceeding 1,500kg/m3)	7.5-9m
Calcium silicate brick	7.5-9m
Any masonry in a parapet wall (length to height ratio > 3:1)	half the above spacings and 1.5m from corners.

Movement joint widths for clay bricks should be not less than 1.3mm/m i.e. 12m = 16mm and for other masonry not less than 10mm



(April 2024) (Third issue - supersedes March 2021)



Figure 1 - Movement joints to corners in external cavity walls made from clay brickwork

### **General Note:**

Movement joints in internal walls are not normally necessary for single dwellings unless the walls are straight and unbroken and over 6m long, in which case the block manufacturer's recommendations should be adopted. This may include the use of bed joint reinforcement in the courses above and below window openings.



(April 2024) (Third issue - supersedes March 2021)



Figure 2 - Short staggers in external cavity walls made from clay brickwork



(April 2024) (Third issue - supersedes March 2021)



#### Figure 3 - Movement joint locations

**NHBC** 

#### NHBC, NHBC House, Davy Avenue, Knowlhill, Milton Keynes, Bucks MK5 8FP Tel: 0344 633 1000 Web: nhbc.co.uk

National House-Building Council (NHBC) is authorised by the Prudential Regulation Authority and regulated by the Financial Conduct Authority and the Prudential Regulation Authority for carrying on insurance business and insurance distribution activities.

NHBC is registered in England and Wales under company number 00320784. NHBC's registered address is NHBC House, Davy Avenue, Knowlhill, Milton Keynes, Buckinghamshire, MK5 8FP. Note that only certain parts of our products and services are within the scope of UK financial services regulations. For more information on our products and services, please see our website nhbc.co.uk or your NHBC product documentation.